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# **High & Low Pressure**

Filtration Solutions For Alternative Fuel Applications





ENGINEERING YOUR SUCCESS.

# **Alternative Vehicles Require Efficient Filtration**

### The Application:

Efficient operation of a CNG vehicle requires protection of the fuel system to prevent premature failing of the fuel injectors and precision components. The gas is dispensed from the filling station to the vehicle fuel tank, finally entering the fuel injection system.

# **FFC Series**

FFC series filters are designed to protect critical engine components in CNG powered vehicles. Contaminants can be introduced into a vehicle's fuel tank when being fueled or may come from compressors and/or storage facilities. A grade 6 coalescing filter is specifically designed to remove oil, water, and solid contamination from compressed natural gas.

### The Problem:

Contaminants such as lube oil carryover from compressors, condensed liquids in fuel tanks and solids buildup during gas handling contributes to:

- System downtime
- Component repair and failure
- Increased maintenance costs

### The Solution:

Filtration is the key to guarding against damaging contaminants that could ruin a fuel system. Installing a coalescer upstream of the high pressure regulator extends the system's life and reduces maintenance costs. A low pressure filter can also be used downstream of the regulator to protect other fuel injection system components.



The patented coalescing filter removes 99.97% of all aerosols in the 0.3 to 0.6 micron range. These fuel filter/coalescer

elements are produced

by a patented process of arranging micro-glass fibers into a tubular form. During operation, fuel is forced through the coalescing media from the inside of a cartridge through a tubular wall to the outside, where large droplets fall to the bottom of the housing. Oily water emulsion accumulates until drained while dirt particles remain trapped and collect on surfaces of fibers.

## Media types, grades & efficiencies **Coalescing:** Grade 6

Coalescing elements are specially designed for the removal of liquid contaminants from gaseous flows. These media types flow from the inside of the element to the outside. Coalesced liquid (water and oil) collects in the bowl where it is drained, while clean air or gas exits the housing through the outlet port. Particulate contaminants are captured and held in the media.

**Media** Grades:



Grade 6 filter elements are used when "total removal of liquid aerosols and suspended fines" is required. Because of its overall performance characteristics, this grade is most often recommended below 500 PSIG.





Grade 10 filters are used as prefilters for grade 6 to remove gross amounts of aerosols or tenacious aerosols which are difficult to drain. This grade is often used as a 'coarse' coalescer.



#### Type C, For use with:

- FFC-110 (800 PSIG)
- FFC-110L (800 PSIG)
- FFC-112 (3600 PSIG)
- FFC-112 SAE (3600 PSIG)
- FFC-113 (3600 PSIG)

Composed of an epoxy saturated, borosilicate glass microfiber tube in intimate interlocking contact with a rigid retainer. Surrounded by a coarse fiber drain layer, retained by a synthetic fabric safety layer. Some models are available with molded elastomeric end seals (CU), or with metal end caps and fluorocarbon gaskets.

# **FFC Series**









Specifications	FFC-110	FFC-110L-10	FFC-112	FFC-113	FFC-116					
Fuels Used	CNG	CNG	CNG	CNG	CNG					
Filter Type	Coalescer	Coalescer	Coalescer	Coalescer	Coalescer					
Maximum Pressure	800 PSI	800 PSI	3,600 PSI	3,600 PSI	5,000 PSI					
	(5,500 kPa)	(5,500 kPa)	(24,800 kPa)	(24,800 kPa)	(34,400 kPa)					
Max Flow Rate	25 SCFM	50 SCFM	15 SCFM	50 SCFM	8.4 SCFM					
	(708 lpm)	(1,416 lpm)	(425 lpm)	(1,416 lpm)	(238 lpm)					
Port Size	1⁄4" NPT	1⁄2" NPT	1⁄4" NPT	1⁄2" NPT	1⁄4" NPT					
Length	7.9 in.	10.4 in.	4.8 in.	8.0 in.	4.0 in.					
	(18.3 cm)	(26.4 cm)	(12.2 cm)	(20.3 cm)	(10.1 cm)					
Diameter	3.1 in.	3.1 in.	2.3 in.	3.0 in.	1.75 in.					
	(7.9 cm)	(7.9 cm)	(5.8 cm)	(7.6 cm)	(4.4 cm)					
Weight	1.5 lbs	1.8 lbs	1.5 lbs	5.5 lbs	1.75 lbs					
	(0.7 kgs)	(0.8 kgs)	(0.7 kgs)	(2.5 kgs)	(0.8 kgs)					
Clean Pressure Drop	1.0 PSI	1.0 PSI	3.0 PSI	1.7 PSI	1.25 PSI					
	(6.9 kPa)	(6.9 kPa)	(20.7 kPa)	(11.7 kPa)	(8.6 kPa)					
Sump Capacity	5.0 oz.	7.0 oz.	0.5 oz.	5.0 oz.	0.25 oz.					
	(148 cc's)	(207 cc's)	(15 cc's)	(148 cc's)	(7.4 cc's)					
Temperature		-40°/+221°F (-40°/+105°C)								

**Notes:** 1. For accurate flow rates and pressures, consult your engine manual, engine manufactures agent, or the vehicle manufacturer.

2. Some specifications are the result of tests conducted at the optimum flow rate.

3. Allow 3.0 in. (7.6 cm) of clearance below assembly for draining and maintenance of element.

4. Filter element kit, includes element and replacement seals.



# **Low Pressure Filters**

# FFC-110



Many CNG powered commuter vehicles, such as shuttle buses, taxis or vans, rely on FFC-110 filters to protect contaminants in the fuel tank from entering the engine.

FFC-110 is often used onboard CNG (compressed natural gas) powered vehicles to prevent contaminants in the fuel tank from getting into the engine, protecting critical engine components, like fuel injectors. Its small size allows for versatile installation and easy servicing. Each housing is powder painted for longterm corrosion protection. These coalescers are ideal for operating environments up to 800 PSIG. Coalescing efficiencies of 95% (grade 10) or 99.97% (grade 6) can be chosen to match the filter to the application. Both the FFC-110 and FFC-110L have an 1/8" NPT drain port with a brass petcock manual drain.

## Specifications: ECE 110R Approved

Model	Port	rt Max. Max.		Materia	als of Const	truction		Sump		Dimensions	
Number	Size (NPT)	Pressure	Temp.	Head	Internals	Bowl	Seals	Capacity	Weight	Length	Width
FFC-110	1/4"	800 PSIG (55 bar)	221°F (105°C)	Chromated Aluminum	Stainless Steel	Chromated Aluminum	Fluorocarbon	5.1 oz. (150 ml)	1.5 lbs. (.68 kgs)	7.8" (198.1mm)	3.1" (78.7mm)
FFC-110L	1/2"	800 PSIG (55 bar)	221°F (105°C)	Chromated Aluminum	Stainless Steel	Chromated Aluminum	Fluorocarbon	4.7 oz. (140 ml)	1.8 lbs. (.82 kgs)	10.2" (259.1mm)	3.1" (78.7mm)

## Flow Rates (SCFM):

Filter Housing Model	Media Grade	100 PSIG	250 PSIG	500 PSIG
FFC-110	6	15	35	67
	10	25	58	112
FFC-110L	6	30	69	135
	10	50	115	224

## Available Part Numbers:

Height

2.5 in.

(6.4 cm)

Diameter

1.5 in.

(3.8 cm)

Filter Housing Model	Description
FFC-110-06	CNG Fuel Filter/ Coalescer, Media Grade 6
FFC-110L-10	CNG Fuel Filter / Coalescer, Media Grade 10, Long Bowl

Height

5.0 in.

(12.7 cm)

**Diameter** 

1.5 in.

(3.8 cm)

### Replacement Element Kits Available:

Filter Housing Model	Media Grade 6	Media Grade 10
FFC-110	CLS110-06	CLS110-10
FFC-110L	CLS110L-06	CLS110L-10

Note: Element kits include replacement element and the replacement seals.

P/N: CLS110-10

P/N: CLS110L-10

# **High Pressure Filters**

# FFC-112



CNG powered vehicles such as airport shuttles and taxis use FFC-112 filters, which are installed on these vehicles.

They protect critical engine components from contaminants present in CNG fuel. CNG powered engine components such as fuel injectors and pressure reducing valves require contaminant free air. Submicronic solid or lubricant aerosols may carry over during CNG compression. Contaminants can also be generated in the storage and distribution of the natural gas, and may eventually enter the vehicle's storage tank. Both 1/4" NPT and 9/16" SAE connections are available on this 3600 PSIG rated assembly. The machined aluminum housing is anodized to enhance durability. It's robust yet small, lightweight size allows for versatile installation and easy servicing.

## Specifications: ECE 110R Approved

Model	Port Max. Max. Materials of Construction		Coolo	Sump	Woight	Dimensions					
Number	Size	Pressure	Temp.	Head	Internals	Bowl	Seals	Capacity	weight	Length	Width
FFC-112	1/4" NPT	3600 PSIG (248 bar)	221°F (105°C)	Anodized Aluminum	Acetal Plastic	Anodized Aluminum	Fluorocarbon	0.5 oz. (14.8 ml)	1.5 lbs. (.68 kgs)	4.75" (120.65mm)	2.25" (57.15mm)
FFC-112-SAE	9/16" SAE	3600 PSIG (248 bar)	221°F (105°C)	Anodized Aluminum	Acetal Plastic	Anodized Aluminum	Fluorocarbon	0.5 oz. (14.8 ml)	1.5 lbs. (.68 kgs)	4.75" (120.65mm)	2.25" (57.15mm)

## Flow Rates (SCFM):

Filter Housing Model	Media Grade	100 PSIG	250 PSIG	500 PSIG	750 PSIG	1000 PSIG	1500 PSIG	2000 PSIG	2500 PSIG	3000 PSIG	3600 PSIG
	6	10	23	45	67	88	132	176	219	263	315
FFG-HZ/FFG-HZ-SAE	10	15	35	67	100	133	198	263	329	394	473

## Available Part Numbers:

Filter Housing Model	Description
FFC-112	CNG Fuel Filter / Coalescer
FFC-112-10	CNG Fuel Filter / Coalescer, Media Grade 10
FFC-112-SAE	CNG Fuel Filter / Coalescer
FFC-112-SAE-06	CNG Fuel Filter / Coalescer

## Replacement Element Kits Available:

Filter	Media	Media
Housing Model	Grade 6	Grade 10
FFC-112 FFC-112-SAE	CLS112-06	CLS112-10

Note: Element kits include replacement element and the replacement seals



P/N: CLS112-06

# **High Pressure Filters**

# FFC-113



Many large CNG powered vehicles, such as buses used in city transit systems rely on FFC-113 filters, which are installed onboard the vehicle

itself. They protect critical engine components from contaminants present in alternative fuel gas systems. FFC-113 is a popular filter choice onboard alternative fuel vehicles. Tiny solid and liquid contaminants can foul critical engine components, diminishing engine performance. These contaminants are typically generated during the compression, storage, and dispensing of alternative fuel gases like CNG. The FFC-113 removes sub-micronic contaminants with removal efficiencies from 95% to 99.97% ensuring long service intervals for components like fuel injectors.

Its robust 303 stainless steel construction and 3600 PSIG design pressure and relatively light weight combine to provide a unit that will withstand the harsh operating environments found on heavy duty vehicles like buses and trucks. It is supplied with 1/2" NPT connections and is designed for flows exceeding 50 SCFM at 3600 PSIG. SCFM at 3600 PSIG.

## Specifications: ECE 110R Approved

Model	Port Max.		Max. Max.		Materials of Construction			Sump	\W_:	Dimensions	
Number	Size	Pressure	Temp.	Head	Internals	Bowl	Seals	Capacity	weight	Length	Width
FFC-113	1/2" NPT	3600 PSIG (248 bar)	221°F (105°C)	303 Stainless Steel	303 Stainless Steel	303 Stainless Steel	Fluorocarbon	5.0 oz. (147.9 ml)	5.5 lbs. (2.5 kgs.)	8.06" (204.7mm)	2.97" (75.44mm)
FFC-113-SAE	3/4" SAE	3600 PSIG (248 bar)	221°F (105°C)	303 Stainless Steel	303 Stainless Steel	303 Stainless Steel	Fluorocarbon	5.0 oz. (147.9 ml)	5.5 lbs. (2.5 kgs.)	8.06" (204.7mm)	2.97" (75.44mm)

## Flow Rates (SCFM):

Filter Housing Model	Media Grade	100 PSIG	250 PSIG	500 PSIG	750 PSIG	1000 PSIG	1500 PSIG	2000 PSIG	2500 PSIG	3000 PSIG	3600 PSIG
	6	25	58	112	167	221	330	439	548	657	788
	10	50	115	224	333	442	660	878	1096	1314	1576

## Available Part Numbers:

Filter Housing Model	Description
FFC-113	CNG Fuel Filter / Coalescer, High Pressure
FFC-113-SAE	CNG Fuel Filter / Coalescer, 3/4" Ports

## Replacement Elements Available:

Filter	Media
Housing Model	Grade 6
FFC-113	CLS47133-01

Note: Element kits include replacement element and the replacement seals



P/N: CLS47133-01

# **High Pressure Filters**

# FFC-116



Many CNG powered commuter vehicles, such as shuttle buses, taxis or vans, rely on FFC-116 filter to protect

contaminants from fouling fuel injector systems. Both solid and liquid contaminants can enter the system from various sources. This stainless steel filter is commonly used to filter oil, water and particulate from lower flow CNG systems and onboard CNG vehicles. Its small size allows for installation versatility and ease of servicing. The 316 stainless steel construction resists corrosion. Its 5000 PSIG design enables it to be used on the high pressure side of a CNG system, protecting both the regulator and the fuel injectors. The sump capacity is 0.25 oz. (7.4 cc) for fluid contaminants, which can be drianed through a plugged 1/4" NPT drain port.

## Specifications: ECE 110R Approved

Model	Port	Max.	Max.	Materia	als of Const	truction	Casta	Sump Capacity	Weight	Dimensions	
Number	Size	Pressure	Temp.	Head	Internals	Bowl	Seals			Length	Width
FFC-116N	1/4" NPT	5000 PSIG (345 bar)	350°F (177°C)	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	Fluorocarbon	0.25 oz. (7.4 ml)	1.16 lbs. (0.53 kgs.)	4.0" (101.6 mm)	1.75" (44.5 mm)

### Flow Rates (SCFM):

Filter Housing Model	Media	100	1000	1500	2000	2500	3000	3500	4000	4500	5000
	Grade	PSIG									
FFC-116N	10	10	90	132	176	219	263	306	350	394	438

## Available Part Numbers:

Filter Housing Model	Description
FFC-116N	CNG Fuel Filter / Coalescer, 5000 PSI

### Replacement Elements Available:

Filter	Media
Housing Model	Grade 10
FFC-116N	CLS116-10

Note: Element kits include replacement element and the replacement seals



P/N: CLS116-10

# **Worldwide Filtration Manufacturing Locations**

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Gas Separation & Filtration Division Airtek/Finite/domnick hunter/Zander Lancaster, NY 716 686 6400 www.parker.com/faf

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RSL0075 Rev C (12/16)

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